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SOLID-PHASE DECOMPOSITION OF POTASSIUM AND SODIUM CHLORATES AND PERCHLORATES IN THE PRESENCE OF MANGANESE DIOXIDE

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Foreign Technology Division Wright-Patterson Air Force Base, Ohio

25 November 1974

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SOLID-PHASE DECOMPOSITION OF POTASSIUM AND SODIUM CHLORATES AND PERCHLORATES IN THE PRESENCE O. MANGANESE DIOXIDE

By: B. I. Khorunzhiy, K. G. Il'in

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<sup>\*</sup> ye initially, after vowels, and after b, b; e elsewhere. When written as ë in Russian, transliterate as yë or ë. The use of diacritical marks is preferred, but such marks may be omitted when expediency dictates.

## POLLOWING ARE THE CORRESPONDING RUSSIAN AND ENGLISH DESIGNATIONS OF THE TRIGONOMETRIC FUNCTIONS

Russian	English
sin	sin
COS	COS
tg	ten
ctg	cat
Bec	86C
COSEC	CSC
sh	sinh
sh	cosh
th	tanh
cth	coth
sch	sech
cech	ach
arc sin	sin-l cos-l ten-l cot-l sec-l csc-l
arc cos	cos <sup>-1</sup>
arc tg	ten-i
arc ctg	cot-1
are sec	sec-1
arc cosed	csc
arc sh	sinh-l cosh-l tanh-l coth-l
arc ch	cosh-l
arc th	tanh-l
arc cth	coth-1
arc sch	sech <sup>-⊥</sup>
arc cach	cach-l
rot	curl
lg	log
	8

## GREEK ALPHABET

Alpha	A	α	*	Nu	N	ν	
Beta	В	8		X1	Ξ	ξ	
Gamma	Γ	Υ		Omicron	0	0	
Delta	Δ	δ		Pi	Π	Ħ	
Epsilon	E	ε	•	Rho	P	ρ	
Zeta	Z	ζ		Sigma	Σ	σ	¢
Eta	Н	η		Tau	T	τ	
Theta	Θ	θ	\$	Upsilon	Υ	υ	
Iota	1	ı		Phi	ŵ	φ	φ
Kappa	K	×	ĸ	Chi	X	χ	
Lambda	Λ	λ		Psi	Ψ	ψ	
Mu	M	μ		Omega	Ω	w	

SOLID-PHASE DECOMPOSITION OF POTASSIUM AND SODIUM CHLORATES AND PERCHLORATES IN THE PRESENCE OF MANGANESE DIOXIDE

B. I. Khorunzhiy, K. G. Il'in (Sergo Ordzhonikidze Novocherkassk Polytechnical Institute)

The solid-phase decomposition of KClO $_3$  and KClO $_4$  in the presence of oxide catalysts has been studied in [1-3]; however, the experiments were conducted at relatively high temperatures with the result that the picture was complicated by the appearance of noncatalytic dissociation or the presence of the liquid phase. Both of these factors have increased the difficulty of subsequent kinetic analyses of the experimental data and their unambiguous interpretation.

This report gives the results of research on the catalytic decomposition of sodium and potassium chlorates and perchlorates at low temperatures, and at these temperatures dissociation, when there is practically no dissociation, in the absence of a catalyst. In the experiments a fraction of salt crystals with a diameter of 0.14-0.20 mm mixed with MnO<sub>2</sub> ( $\sqrt{1}$ %) was used. The degree of decomposition of the specimen ( $\sqrt{3}00 \text{ mg}$ ) was recorded using a type ADB-200 balance.

The experimental data are satisfactorily described by the topokinetic equation  $a=1-\exp(-kt^n)$ , where  $\alpha$  - the portion of the decomposed substance; t - time; and n and k - constants [4-6]. In the majority of cases the stated equation encompasses the whole kinetic curve (there is no anamorphosis break), and only in one experiment with KClO<sub>3</sub> did parameter n assume the value 1 (in the initial stage) and then 0.5 (in the rest of the stage). In the case of NaClO<sub>3</sub> it is characteristic that n varies according to the temperature (see table).

Table. Calculated values of the kinetic parameter n.

Substans	Tempera a ture °C	ein free- tionel units	*	
KCIO.	425, 435, 445, 465	0,63:-0,85	0,66	
NaCIO,	350, 370, 380	?.7÷00,81	0,63	
NaClO,	240 245 255	0,74 0,85 0,90	0,66 0,72 1,05	
KCIO,	315, 320.)	0.68;-0.85	0,50	
	325, 330 / 335 335	0,20 or 0,30 go 0,90	1,00 0,50	

Judging by the magnitude of n (0.5<n<1), the primary decomposition of salts takes place in the diffusion region, and the difference (1-n) characterizes the extent to which this process extends into this region [5]. An exception is the initial stage of decomposition of KClO<sub>3</sub> at 335°C; here the total rate of the process is determined by strictly chemical kinetics at the phase interface. As measurements of the electroconductivity of the mixture KClO<sub>3</sub>-MnO<sub>2</sub> demonstrated, this is caused by the brief appearance of the liquid phase - the eutetic. A similar phenomenon is also observed in experiments with NaClO<sub>3</sub> where the percentage of the liquid phase decreases with a drop in temperature.

By comparing the volumes of the reacted substance and the produce we can assess the nature of the latter's diffusion resistance [7]. It follows from such calculations that when chlorates and perchlorates are decomposed, the volume of the chlorides formed is less than the volume of the initial substances, which predetermines the presence of macropores in a layer of the product and this facilitates the input and removal of the corresponding components. However, when KClO<sub>3</sub> is decomposed, this layer is much more compact than in the case of KClO<sub>4</sub>, and it follows that one can expect here a greater extension of the process into the diffusion region. The values of n are in complete accord with such evaluations:

 $(1-n_{KC10^3}) > (1-n_{KC10_4})$ .

The diffusion resistance can be variable (NaClO3, for example), and then the kinetic parameter also changes.

Conclusion

When comparing the reaction capability of solid substances under volume diffusion conditions [7] and when the investigated salts  $\mathrm{KClO}_3$  and  $\mathrm{KClO}_4$  are decomposed (two orders higher), in the latter case it is necessary to acknowledge the fundamental role played by surface diffusion and diffusion along the boundaries of the crystallites.

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